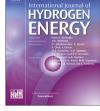


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Boosting borohydride hydrolysis for H₂ generation by MOF-templated void-engineered shaggy cobalt oxide: Abundant oxygen vacancy-mediated enhancement



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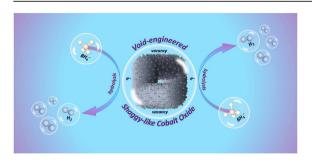
- Void and shaggy-structured Co₃O₄ (VSCO) is created by a facile carving treatment.
- VSCO exhibits more superior textural properties than commercial Co₃O₄ NP (CCON).
- VSCO also possesses more abundant oxygen vacancies than CCON.
- VSCO enables a significantly low E_a of H₂ generation from NaBH₄ hydrolysis.
- VSCO remains highly effective for catalyzing NaBH₄ hydrolysis over 5 cycles.

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GRAPHICAL ABSTRACT



ABSTRACT

Designing an advantageous catalyst for enhancing the release of hydrogen (H₂) from NaBH₄ hydrolysis is still desirable. Herein, a void-engineered shaggy cobalt oxide (VSCO) is constructed via facile carving and calcination using the cuboid cobalt-based metal organic framework (Co-MOF) as a template. The as-prepared VSCO shows unique structural properties, such as large internal void, high specific surface area, and abundant oxygen vacancy, enabling VSCO to boost H₂ production from NaBH₄ hydrolysis. VSCO also exhibits an activation energy (E_a) of 28.9 kJ mol⁻¹, which is much lower than that of commercial Co₃O₄ NP (62.9 kJ mol⁻¹) and most of recent reported noble metals. VSCO also retains its outstanding catalytic activity over multiple cycles. This work sheds a light into the new approach of constructing metal oxide material with the void structure and abundant oxygen vacancies for catalyzing the hydrolysis of NaBH₄.

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1. Introduction

The vast growth of industrialization and urbanization leads to the overconsumption of energy where fossil fuels account for over 80% the total demand [1,2]. As a result, the emissions released from burning of fossil fuels are ascribed as the significant cause for air pollution, ozone depletion, and global warming, which subsequently cause negative effects on human health. Thus, seeking potential green alternative energy sources to replace conventional fossil fuels is imperative. Amongst numerous alternative energies, hydrogen (H₂) is considered as the most promising candidate due to its abundance, environmental-friendliness, and non-carbon emission [3]. Nevertheless, the utilization of hydrogen for commecial purposes is restricted by the storage and transportation path, in which physical storage methods such as compression and liquefaction are commonly employed, resulting in high-cost and safety risks [4]. In contrast to physical storage, chemical hydrides (e.g., MgH₂, LiAlH₄, NaBH₄) appears to be potential hydrogen carriers for practical applications due to their advantages of safety concerns and high-purity generated H_2 at mild conditions [5–7]. Amid them, sodium borohydride (NaBH₄) has been gained increasing attention because of its exceptional theoretical H_2 storage capacity (10.8 wt%), low-toxicity, easy handling, stability in alkaline medium, and recycle capability [8,9].

Hydrolysis of NaBH₄ is believed to be the most effective technique for releasing high-purity H₂ in the presence of appropriate catalysts [10]. While noble metal catalysts (e.g., platinum (Pt) [11], palladium (Pd), ruthenium (Ru) [12,13]) exhibit outstanding activities of NaBH₄ hydrolysis for H₂ production, their applications are limited by their high costs and rare availability. Recently, non-noble transition metal catalyst (e.g., copper (Cu), nickel (Ni), cobalt (Co)) have been commonly employed for enhacing H₂ production from NaBH₄ hydrolysis, in particular, Co-based catalysts stands out as the most effective candidate [14–17]. However, the development of useful Co-based catalysts with superior structures and catalytic activities for catalyzing hydrolysis of NaBH₄ is still desired. Herein, we propose a novel intriguing Co-based catalyst using a cuboid Co-metal organic framework (Co-MOF) as a template. Through a two-step modification of carving and calcination, Co-MOF could be transformed into a void-engineered shaggy cobalt oxide (denoted as VSCO). Characterizations are performed to reveal the special morphology with the void structure, high specific surface area, and abundant oxygen vacancy in VSCO, which then promote its catalytic activity to boost H₂ generation from NaBH4 hydrolysis. Besides, the effects of other influential parameters are also studied to determine the optimal hydrolysis conditions. Then, the hydrolysis mechanism is also proposed based on the Michaelis-Menten mechanism [18]. More importantly, VSCO would be comprehensively compared with commercial cobalt oxide nanoparticle (CCON) for unraveling the structure-property relationship to probe into the advantage of the special morphology and surficial properties of VSCO.

2. Experimental

The synthesis procedure of VSCO is schematically illustrated in Fig. 1. In general, Co-MOF was first prepared by assembling cobalt ions and 2-MIM with the addition of CTAB as surfactant. Then, the as-prepared Co-MOF was immersed into gallic acid solution to afford a void-framework structure, followed by calcination in air [15,16,19,20]. The detailed preparation method and experimental procedures of H₂ generation from NaBH₄ hydrolysis can be found in the supporting information. The H₂ production rate (k) of hydrolysis reaction was calculated as the following equation [21]:

$$H_2 \text{ rate } (k) = V_{H_2} / (t \times m)$$
 (1)

where *m* is the mass of catalyst (g), t represents reaction time (min) For further investigations, the effect of elevated temperatures on hydrolysis of NaBH₄ using both VSCO and CCON was performed. The activation energy (E_a) was then calculated via the Arrhenius equation as follows:

$$\ln k = \ln A - Ea / (R \times T)$$
⁽²⁾

where A, R, and T are pre-exponential constant, gas constant, and the reaction temperature (Kelvin), respectively.

3. Results and discussion

3.1. Physical and chemical properties of VSCO

The morphologies of the as-prepared materials were first visualized by electron microscopies including scanning electron microscopy (SEM) and transmission electron microscopy (TEM). As displayed in Fig. 2(A-B), the cuboid-structured Co-MOF was successfully constructed with external smooth surfaces and the size of Co-MOF ranges from 500 to 650 nm. After being modified by gallic acid, the smooth surfaces of Co-MOF turned into the shaggy morphology, but the cuboid appearance still remained (Fig. 2(C)). The TEM image in Fig. 2(D) further reveals that the solid structure of the pristine Co-MOF was transformed into the void structure, indicating the successful carving treatment. Moreover, as such a void-structured Co-MOF was further calcined, Fig. 2(E-F) shows that the resultant product still well-preserved the cuboid and void structure, whereas plenty of rounded particles could be also observed (Fig. 2(F)). The size of those particles was analyzed as shown in Fig. S1, indicating that they were nanoscale with the dominant size ranging from 7.8 to 12.1 nm. Its corresponding highresolution TEM (HR-TEM) showed particular lattice d-spacing of 0.285 nm as well as 0.241 nm, that were indexed to the (220) and (311) crystal planes of Co₃O₄. This finding confirmed that these rounded nanoparticles (NPs) are Co3O4, and voidstructured Co-MOF had been transformed into Co₃O₄, affording the void-engineered shaggy cobalt oxide (VSCO). The polycrystalline structure of VSCO was further determined based on the selected area electron diffraction (SAED) pattern in Fig. 2(H). Moreover, the chemistry of VSCO would be also examined as presented in Fig. S2, showing merely significant signals of Co as well as O were detected, assuring the composition of Co₃O₄ within VSCO.

To further verify the crystallinity, XRD analysis would be then performed. As displayed in Fig. 2(I), the as-prepared Co-MOF shows several notable diffraction peaks, which are wellindexed to the simulated Co-MOF [22–26], affirming the successful formation of Co-MOF. Next, the XRD profile of VSCO in Fig. 2(K) manifests totally different diffraction peaks. Specifically, numerous remarkable peaks at 19°, 31.3°, 36.9°, 38.6°,

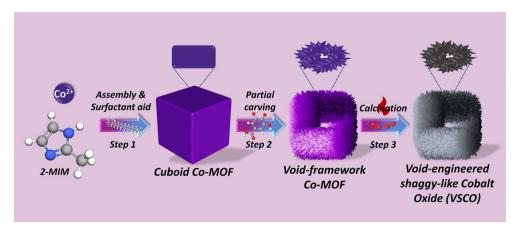


Fig. 1 - Schematic illustration for VSCO synthesis procedure.

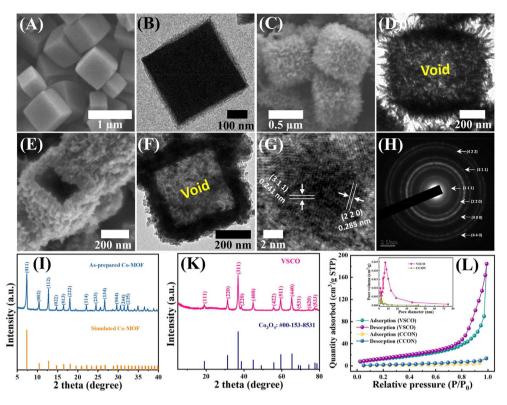


Fig. 2 — Microscopic analyses (A,B) of cuboid Co-MOF; (C—D) and void-structured Co-MOF; (E—F) SEM and TEM images of VSCO; (G—H) HR-TEM and SAD of VSCO; (I—K) XRD profiles of Co-MOF and VSCO; (L) N₂ adsorption-desorption isotherms of VSCO and CCON (the inset displays pore size distribution).

44.8°, 55.7°, 59.4°, 65.2°, 74.12° and 77.5° could be ascribed to the crystal planes of (111), (220), (311), (220), (400), (422), (511), (440), (620), and (533) of Co₃O₄ (JCDPS #00-153-8531), that are in line with the SAED analysis in Fig. 2(H), further assuring the transformation of Co-MOF into VSCO. Besides, the specific surface areas (SSA) and pore volume of VSCO and CCON were then verified by N₂ adsorption-desorption isotherms. It can be noticed from Fig. 2(L) that VSCO presents the type IV isotherm with an obvious hysteresis loop, suggesting the presence of mesopores. The inset in Fig. 2(L) presents the pore size distribution, further ascertaining that VSCO consisted of mesopores, and the SSA of VSCO was determined as 48.1 m²/g with a 0.3 cc/g pore volume (Table S1). On the other hand, as CCON was also employed for catalyzing NaBH₄ hydrolysis, its textural properties were also characterized. As displayed in Fig. 2(L), CCON exhibited a very low N2 adsorption amount, then its SSA was measured as merely 2.6 m²/g with a pore volume of 0.002 cc/g. The low SSA and pore volume of Co₃O₄ NP could be ascribed to the aggregation of these NPs as displayed in Fig. S3.

In addition, Raman spectroscopies of VSCO and CCON were further characterized. Fig. 3(A) displays the wide-range Raman spectra, showing that both materials comprise of five typical Raman active vibration modes of A_{1g} , E_g , and $3F_{2g}$ of Co_3O_4 [27], proving that VSCO possesses high crystallinity of Co_3O_4 after calcination process. Nevertheless, in the specific regions of F_{2g} and A_{1g} in Fig. 2(B) and (C), those peaks in VSCO were shifted to lower frequencies compared with those of CCON. In particular, the peak of F_{2g} in VSCO shifted to 190 cm⁻¹ while the peak of A_{1g} switched to 678 cm⁻¹. Since A_{1g} and F_{2g} could be ascribed to the coordination of Co^{2+} and Co^{3+} in the tetrahedron (CoO₄) and octahedron (CoO₆) sites of Co₃O₄, respectively, these shifts suggest that VSCO contains defective sites or oxygen vacancies [28]. Moreover, XPS analysis was carried out to study the chemical surface and valence states of VSCO and CCON. As presented in Fig. 3(D), both materials exhibited similar patterns in the wide-range spectra whereas Co and O signals were detected in VSCO, which is wellcorrelated with EDX analysis. Besides, Fig. 3(E) shows the high-resolution XPS spectra of Co 2p of VSCO and CCON in which Co 2p spectra could be split up into 2p3/2 (779.8 eV) and 2p1/2 (794.8 eV) with satellite peaks [29]. Then, these peaks can be further deconvoluted into multiple underlying peaks. Specifically, those underlying peaks centered at 779.4 as well as 794.6 eV were assigned to Co³⁺ whereas those positioned at 781.4 as well as 797 eV were ascribed to Co²⁺. Furthermore, the high-resolution spectra of O 1s of VSCO and CCON were displayed in Fig. 3(F). It can be observed that O 1s spectra in CCON can be deconvoluted into two fitting peaks at 529.5 eV and 531.3 eV attributed to the lattice O (O_{latt}) as well as adsorbed O (O_{ads}). In contrast to CCON, O 1s spectra of VSCO can be divided into three fitting peaks positioned at 529.6 eV, 531 eV, and 533 eV attributing to Olatt, oxygen vacancy (Ovac), and Oads [30]. This further affirms the existence of oxygen vacancy in the structure of VSCO, which is consistent with Raman analysis.

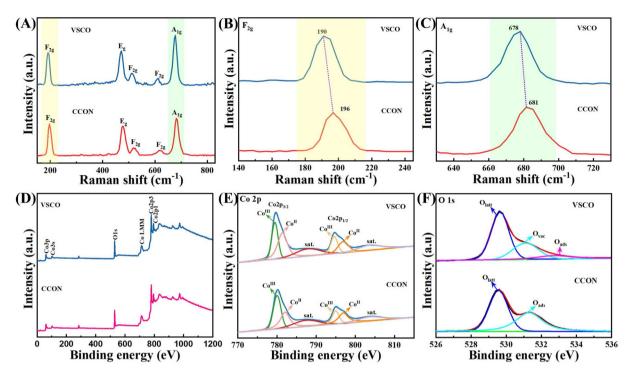


Fig. 3 – (A–C) Raman spectra of VSCO and CCON: (A) wide-range spectra, (B) and (C) spectra at specific F_{2g} and A_{1g} regions; (D–E) XPS profiles of VSCO and CCON: (D) wide-scanning spectra, (E–F) high-resolution spectra of Co 2p and O 1s.

3.2. Catalytic hydrolysis of NaBH₄ using VSCO

3.2.1. General comparison

Prior to assessing the catalytic performance of VSCO for hydrolysis of NaBH₄ to produce H_2 , it would be imperative to evaluate the self-hydrolysis of NaBH₄ for H_2 production. In Fig. 4(A), deficient H_2 volume was generated in case of NaBH₄ only with a low k value of 84.8 mL/min/g (Fig. 4(B)). This indicates that without the addition of catalysts, H_2 production from NaBH₄ self-hydrolysis was inefficient. Besides, Co-MOF, the precursor of VSCO, was also utilized to catalyze the hydrolysis of NaBH₄. Nonetheless, H_2 production was still very limited as its corresponding k value was only 112.6 mL/min/g. In the case of CCON, it can be noticed that H_2 production efficiency from NaBH₄ hydrolysis was slightly improved since 129 mL of H_2 could be generated in 14 min with the corresponding k increased to 461.2 mL/min/g, verifying the capability of CCON for hydrolyzing NaBH₄. In addition to CCON, VSCO could dramatically enhance H_2 production capability as 440 mL of H_2 (equilibrium level) (98% of the theoretical volume) could be produced and the corresponding k value reached to 1571.4 mL/min/g, which is 3.4 times the k of CCON, possibly attributed to the difference of the textural properties and abundant oxygen vacancy between VSCO and CCON as discussed in section 3.1. This result manifests the outstanding activity of VSCO for boosting H_2 production efficiency from the hydrolysis of NaBH₄. On the other hand, to unveil the practical application of VSCO for the hydrolysis of NaBH₄, we conducted an additional experiment using VSCO without predisperson. As shown in Fig. S4, the H_2 production

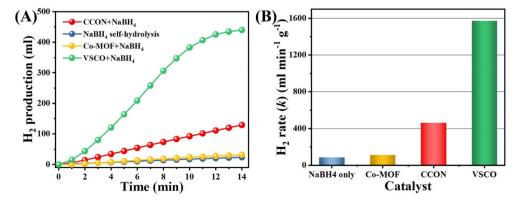


Fig. 4 – (A) H₂ production from NaBH₄ hydrolysis using different catalytic systems, and (B) the corresponding calculated H₂ production rate (k) by these systems. Conditions: catalyst = 400 mg L⁻¹, NaBH₄ = 125 mM, T = 30 °C.

efficiencies in the case of with/without pre-dispersion were comparable, suggesting that VSCO could exhibit its outstanding performance without pre-dispersion step. This confirms the promising practical application of VSCO for H_2 production from NaBH₄ hydrolysis.

3.2.2. Effect of temperatures

To further elucidate the superior catalytic activity of VSCO for catalyzing NaBH₄ hydrolysis, the effect of temperature on H₂ production using VSCO was then performed. In Fig. 5, H₂ could reach to the equilibrium level within shorter reaction times by VSCO as the temperature increased from 30 °C (14 min) to 40 °C (10 min), 50 °C (7 min), and 60 °C (5 min). The corresponding k values at temperatures (Fig. 5(B)) were 1571.4 mL/min/g at 30 °C, 2200 mL/min/g at 40 °C, 3142.9 mL/min/g at 50 °C, and 4400 mL/min/g at 60 °C, respectively. On the other hand, in the case of CCON, H₂ production efficiencies were also improved (Fig. 5(D)) as H₂ could also reach to the equilibrium level within shorter reaction times at higher temperatures (i.e., 50 °C (12 min), 60 °C (8 min)) with higher k values (Fig. 5(E)).

Next, the relationships between temperatures and k values of VSCO and CCON were correlated and illustrated in Fig. 5(C) and (F). It can be noticed that both the data of VSCO and CCON would be well-fit by linear regression of $R^2 > 0.99$, and E_a values were subsequently determined as 28.9 kJ mol⁻¹ and 62.9 kJ mol⁻¹ for VSCO and CCON, respectively. This further validates the advantageous performance of VSCO over CCON to catalyze the hydrolysis of NaBH₄ for producing H₂. Moreover, E_a values of VSCO and other recent reported catalysts were also summarized in Table S3, signifying that VSCO exhibited a lower E_a value than most recent catalysts, even noble-metal ones. This further proves that VSCO would be a useful as well as highly efficient for H₂ generation.

3.2.3. Effects of VSCO dosages, NaBH₄ dosages, NaOH concentrations, and recyclability test

In addition to temperatures, other influential parameters on H_2 production from NaBH₄ hydrolysis were then examined in Fig. 6. The effect of different VSCO dosages was first performed. From Fig. 6(A), H_2 production efficiencies were obviously enhanced when VSCO dosage increased. Specifically, as discussed previously, very low H_2 volume could be generated in the absence of VSCO. However, once a small amount of VSCO (i.e., 200 mg L⁻¹) was introduced, nearly 400 mL of H_2 could be achieved in 14 min. When the dosage of VSCO increased, H_2 could reach to the equilibrium level in shorter times at higher dosages of VSCO. The higher corresponding k values were also measured in Fig. S5(A), indicating the positive influence of higher VSCO dosages to NaBH₄ hydrolysis.

Besides, the effect of various NaBH₄ amounts was also investigated. As displayed in Fig. 6(B), higher H₂ production volume could be obtained with the increase in NaBH₄ amounts from 100 mM to 250 mM. More importantly, the initial hydrolysis stages of these H₂ production curves were overlapped, suggesting that k values at the beginning hydrolysis procedure were similar. While excessive NaBH₄ concentrations may produce more by-products (e.g., sodium metaborate (NaBO₂)) that increases the solution viscosity, blocking active surface sites and diminishing H₂ production efficiency [16], the result above indicates that VSCO could retain its outstanding catalytic activity, even at high NaBH₄ concentrations.

Moreover, since NaOH is considered as a stabilizing agent to avoid the self-hydrolysis of NaBH₄ [31], the influence of addition of NaOH to NaBH₄ hydrolysis for H₂ production was further investigated. H₂ production might be facilitated by the slight addition of NaOH using cobalt-based catalysts [32,33]; in Fig. 6(C), the addition of NaOH certainly influenced H₂

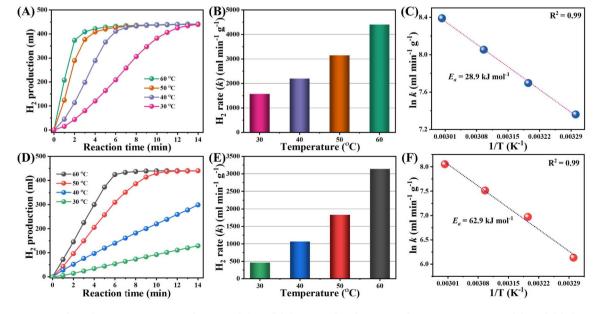


Fig. 5 – A comparison between VSCO and CCON: (A) and (D) H₂ production at various temperatures, (B) and (E) the corresponding calculated H₂ production rates (k), (C) and (F) the corresponding calculated activation energies (E_a) (kJ mol⁻¹). Conditions: catalyst = 400 mg L⁻¹, NaBH₄ = 125 mM.

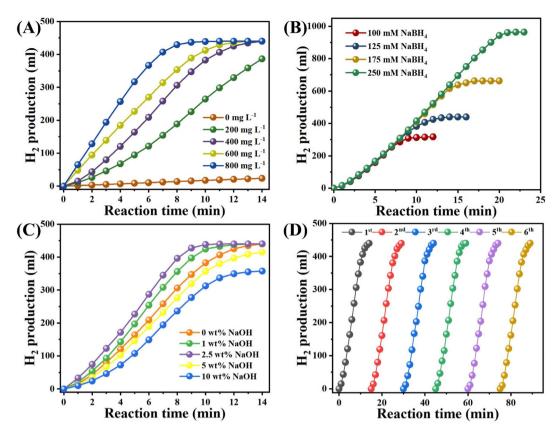


Fig. 6 – (A) effect of different VSCO dosages, (B) effect of various NaBH₄ amounts, and (C) effect of different NaOH concentrations on H₂ production; (D) recyclability test of VSCO for continuous catalyzing hydrolysis of NaBH₄. Conditions: VSCO = 400 mg L⁻¹, NaBH₄ = 125 mM, T = 30 °C.

production efficiency. Particularly, at 1 wt% of NaOH, H₂ could be produced faster as its k value increased to 1833.3 mL/min/g, which was further raised to 2200 mL/min/g at 2.5 wt% of NaOH (Fig. S5(B)), demonstrating that low NaOH concentrations would be favorable for facilitating H₂ production. Nonetheless, when NaOH concentration increased to 5 wt% and 10 wt%, slower H₂ production could be observed with the corresponding k values were determined as 1482.8 mL/min/g and 1277 mL/min/g, respectively. This result reveals that excessive NaOH amounts might cause negative influence on the hydrolysis of NaBH₄. These phenomena were possibly because: (1) OH⁻ anions dissociated from NaOH at a low concentration might enhance the dispersion of catalyst, then enhancing H₂ production rates [16,34]; (2) OH⁻ ions on the surface can stimulate the cleavage of O–H bond in H₂O [35]; (3) the presence of OH⁻ could be further ascribed to its coordination with the surface of the catalyst by increasing the electron density and subsequently allow the oxidative addition of the O-H bond [36]. In contrast, high NaOH concentrations might intensify the alkalinity and subsequently increase the solution viscosity, inhibiting the catalytic hydrolysis of NaBH₄ [37]. In view of these results, the NaOH concentration of 2.5 wt% would be the optimal NaOH concentration in this study.

Besides, as VSCO exhibited outstanding catalytic capability for producing H_2 from NaBH₄ hydrolysis, it would be imperative to evaluate the reusability of VSCO. Fig. 6(D) reveals that comparable H₂ yields were still achieved over the multiple cycles using the used VSCO, validating that VSCO could well-retain its catalytic activity. Moreover, the morphology of used VSCO was also characterized as indicated in Figs. S6(A) and (B), signifying that void and shaggy structure of VSCO was still preserved. Additionally, the chemical states of used VSCO were then examined. Fig. S7 shows the widescanning spectra before and after hydrolysis reaction, indicating that Co and O signals were still retained. Highresolution Co 2p spectra of VSCO in Fig. 7(A) verifies that the content of Co²⁺ was slightly increased whereas that of Co³⁺ was moderately decreased, suggesting that partial Co³⁺ was reduced during the hydrolysis reaction. On the other hand, Fig. 7(B) also displays that the ratio of oxygen species was also slightly changed, in which both O_{latt} and O_{vac} contents were reduced while O_{ads} was slightly increased after hydrolysis reaction. Then, the hydrolysis reaction using VSCO-catalyzed NaBH₄ was schemed as presented in Fig. 7(C).

To further distinguish behaviors of CCON and VSCO, the active sites of the catalysts were then determined by measuring their electrochemical surface areas (ECSA). Specifically, the double layer capacitances (C_{DL}) of CCON and VSCO were firstly obtained by collecting scan rate-dependent CV curves of CCON and VSCO in the non-Faradaic region from

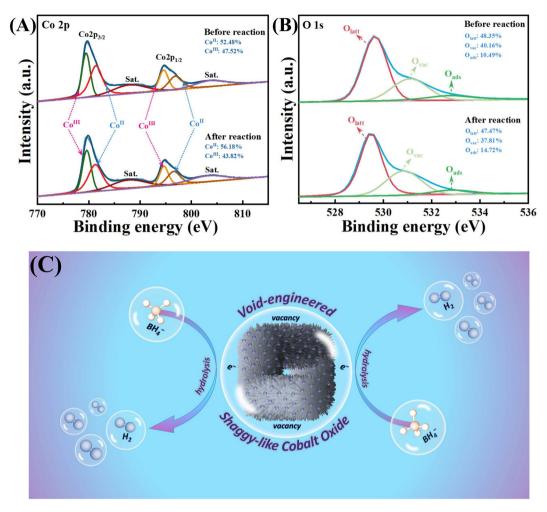


Fig. 7 – High-resolution XPS spectra of (A) Co 2p and (B) O 1s of VSCO before and after catalyzing hydrolysis of NaBH₄; (C) reaction scheme for releasing H_2 using VSCO-catalyzed hydrolysis of NaBH₄.

0.35 to 0.45 V in Figs. S8(a and b). The C_{DL} value was computed from $C_{DL} = J_m/v$, where J_m represents current density obtained from averaged values between the anodic and cathodic current densities according to the following Eq. (3) [38]

$$J_m = (|J_a| + |J_c|) / 2$$
(3)

whereas v denotes the scan rate. By regressing the current density with the scan rate, the slope of the fitted plot (C_{DL}) was expressed in Fig. S8(c), in which the much higher C_{DL} value of 6.9 mF/cm² was obtained by VSCO whereas that of CCON was only 0.2 mF/cm². Correspondingly, the ECSA of VSCO was then calculated using Eq. (4) as 12.1 cm², while that of CCON was merely 0.4 cm², confirming that VSCO had more active site areas than CCON.

$$ECSA = S.C_{DL}/C_s$$
(4)

where S is the working electrode area, C_s is the specific capacitance obtained from an ideal electrode. According to

these results of electrochemical analysis, VSCO certainly exhibited the much-enhanced electron transfer process and active sites.

3.2.4. Catalytic hydrolysis mechanism

The mechanism for H_2 production from the hydrolysis of NaBH₄ using VSCO was proposed as demonstrated in Fig. 8. According to the Michaelis-Menten mechanism, the hydrolysis of NaBH₄ undergoes three main steps [18]. First, the neutral form of NaBH₄ would approach and be adsorbed onto the VSCO surface, where BH₄, released from the dissociation of NaBH₄, would be subsequently fragmented into BH₃ ion and H atom during this dissociative adsorption. Then, the resulting negatively-charged BH₃ ion would be transformed to H via the mediation by oxygen vacancies [13,39]. Subsequently, the adsorbed H atom would react with free H₂O to product an intermediate BH₃(OH)⁻ and release H₂. The reaction would then proceed via the similar route until B(OH)₄ and 4H₂ are

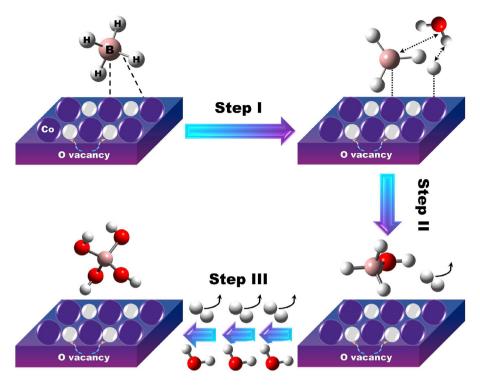


Fig. 8 – Proposed mechanism for releasing H₂ from the hydrolysis of NaBH₄ using VSCO.

produced [40]. Since VSCO possessed the higher degree of oxygen vacancies, VSCO would facilitate the process of converting BH_3^- to H, thereby enhancing H_2 generation.

4. Conclusion

In summary, we have successfully prepared the voidengineered shaggy cobalt oxide (VSCO) by using the cuboid Co-MOF as a template for catalyzing NaBH₄ hydrolysis to release H₂. The as-prepared VSCO exhibited intriguing textural properties as well as abundant oxygen vacancies in comparison with commercial Co₃O₄ NP (CCON). These distinct characteristics contributed to the different catalytic activities of VSCO and CCON for generating H₂. Specifically, VSCO exhibited a H₂ production rate of 1571.4 mL/min/g as well as E_a of 28.9 kJ mol⁻¹ which was much lower than that of CCON (62.9 kJ mol⁻¹) and most recent reported catalysts, even noble metal catalysts in literature. VSCO could also retain its outstanding catalytic activity as well as intriguing structures over multiple cycles. This work also sheds a light into the new approach of constructing metal oxide materials with unique void-structure and abundant oxygen vacancy, which would be highly effective for H₂ production from hydrolyzing NaBH₄.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.ijhydene.2023.08.059.

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